

Date: Tuesday, 19/02/2008 11:48:54 AM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CUP
Job Number : 37488
Estimate Number : 11522
P.O. Number :
This Issue : 19/02/2008 S.O. No. :
Prsht Rev. : NC
First Issue : // Type : MACHINED PARTS
Previous Run :
Written By : *J.L. 08-02-19.*
Checked & Approved By :
Comment : Est. C 03.11.13 Reformat KJ/RF
Est Rev:D ECN 1089 rev:b as per dwg 08-01-08 DD verified
by:ec

Part Number : D30091
Drawing Number : D3009 REV B
Project Number : N/A
Drawing Revision : B
Material :
Due Date : 26/02/2008 Qty: 50 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M1018R100 1018-1025 ROUND BAR



Comment: Qty.: 0.0503 f(s)/Unit Total : 2.5148 f(s)
1018 /1025 ROUND BAR
Material: AISI 1018/1020/1025 Steel 1.00" Ø Round Bar
(M1018-R1.00")
Batch: *M15925*

J.F. 08/02/23 (53)

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA130 & DWG D3009
FOLIO REV: *A*
DWG REV: *B*

2-DEBURR AS REQUIRED

J.F. 08/02/23 (53)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/02/23 (52)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

J.L. 08/02/24

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST59*

AS 08/02/25 x53

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUP

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Part Number: D30091

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



53

Comment: FINAL INSPECTION/W/O RELEASE

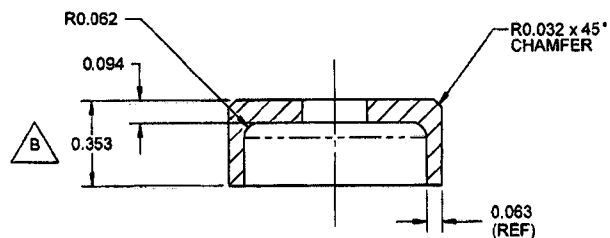
2008/02/25

Job Completion

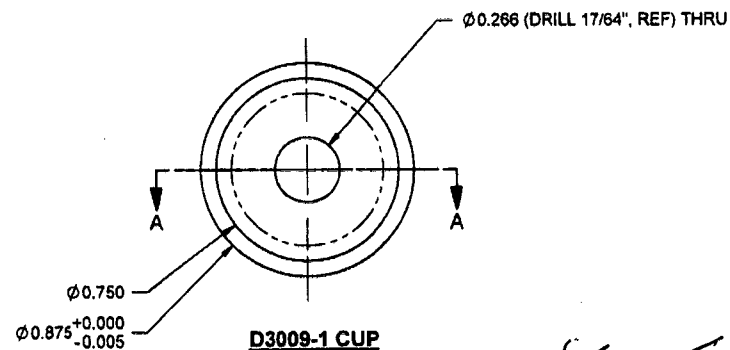


2008/2/25

53



SECTION A-A



D3009-1 CUP

RELEASED
08-01-07

*u/p
37488*



NOTES:

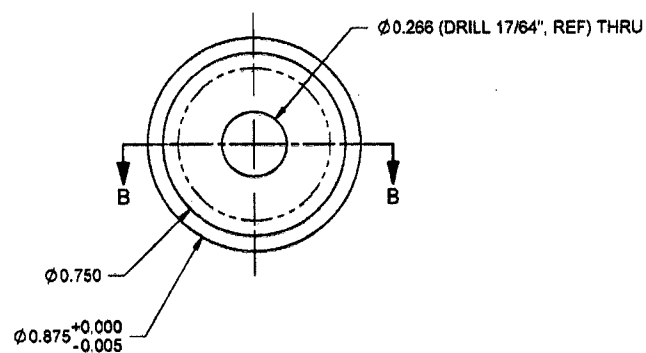
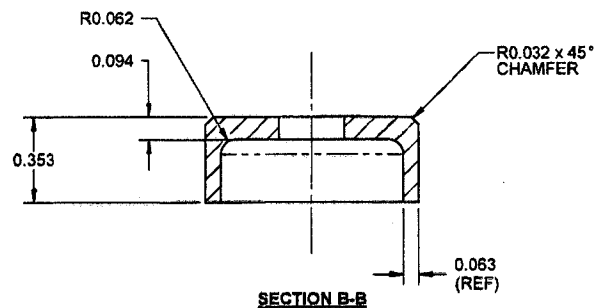
- 1) MATERIAL: AISI 1018-1025 ROUND BAR
(REF DART SPEC M1018-R)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

B	REDRAW/REFORMAT DWG. D3009-1 MAT'L WAS 1010-1025 NOW 1018-1025 (A8), 0.353 WAS 0.363 (D7), Ø0.266 WAS Ø0.257 (C5), ADD D3009-3 (SHEET 2)	CP	07.12.12
A	NEW ISSUE	RF	01.03.23
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>		
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>		
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>		
DATE	07.12.12		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3009** REV. B
SHEET 1 OF 2
TITLE **CUP** SCALE 2:1

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D3009-3 CUP

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
(REF DART SPEC M304R)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3009	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CUP	2:1
DATE	07.12.12	<small>COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O.
37488
RELEASE
08-01-07-10